

Fig. 2

3/7

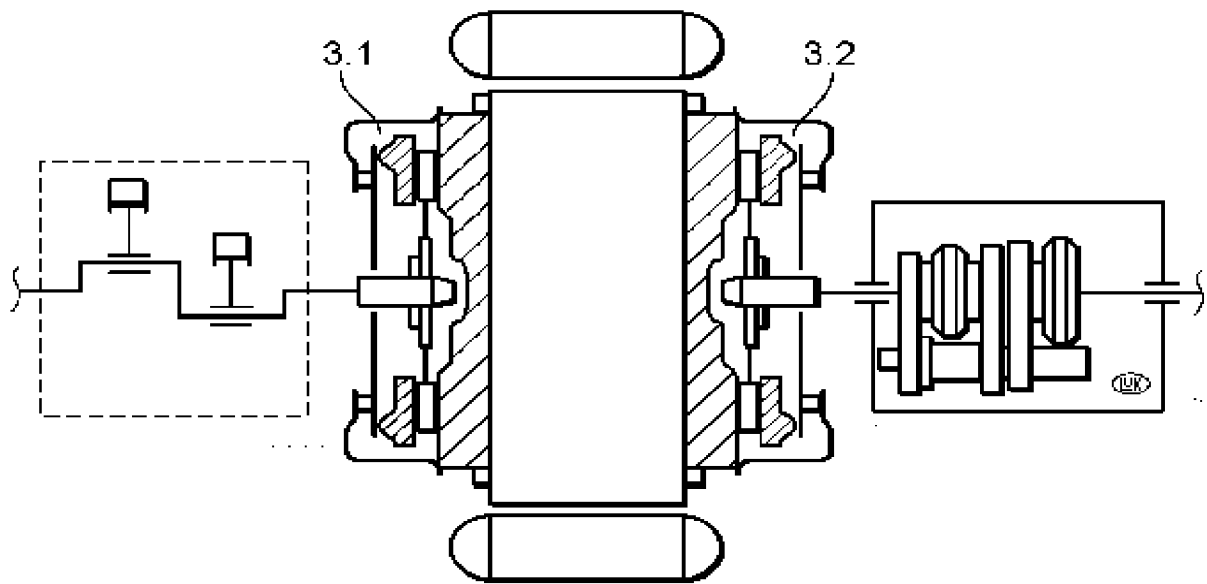


Fig. 3

Startup without marking: strong jerk!

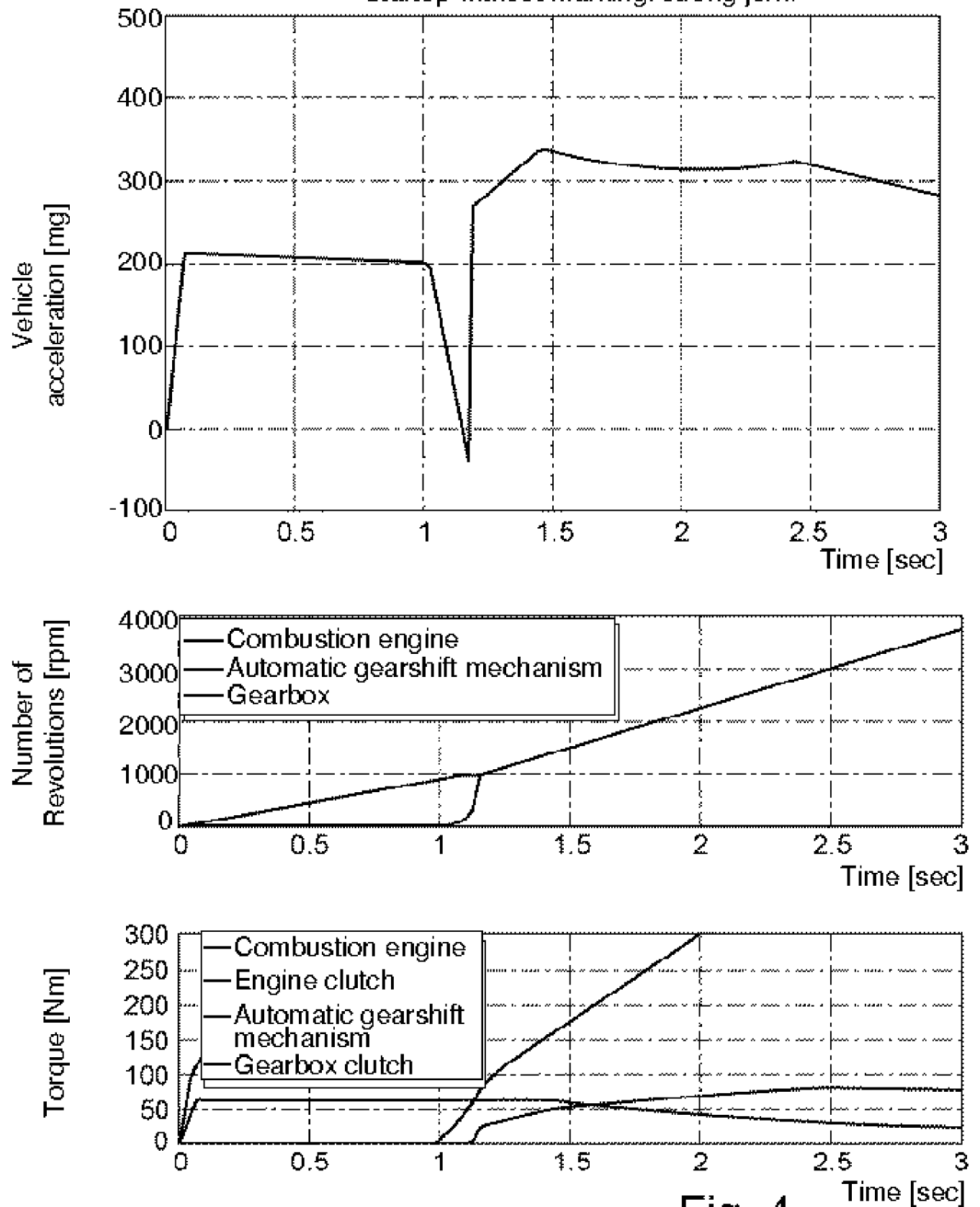


Fig. 4

5/7

Startup with marking: small jerk!

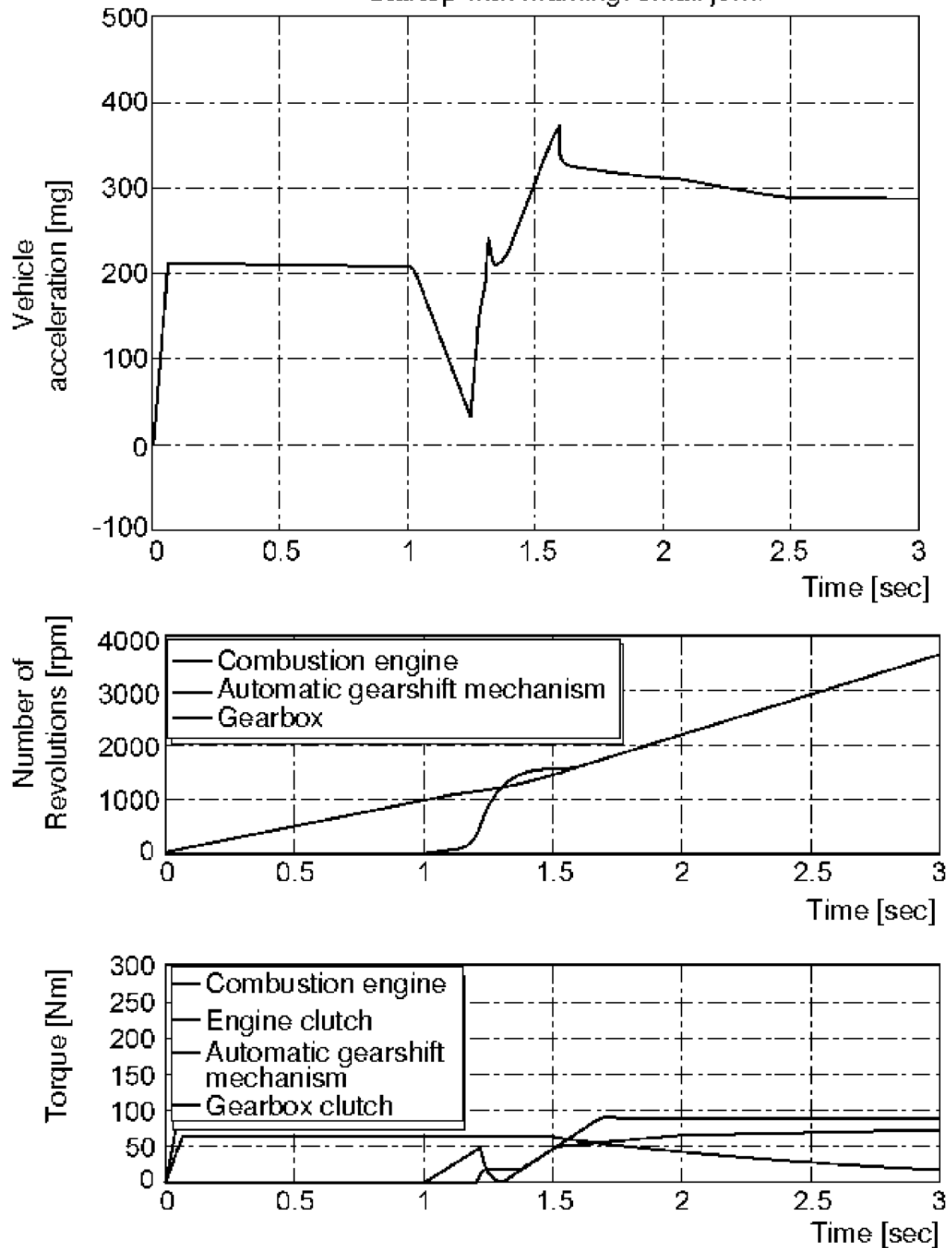
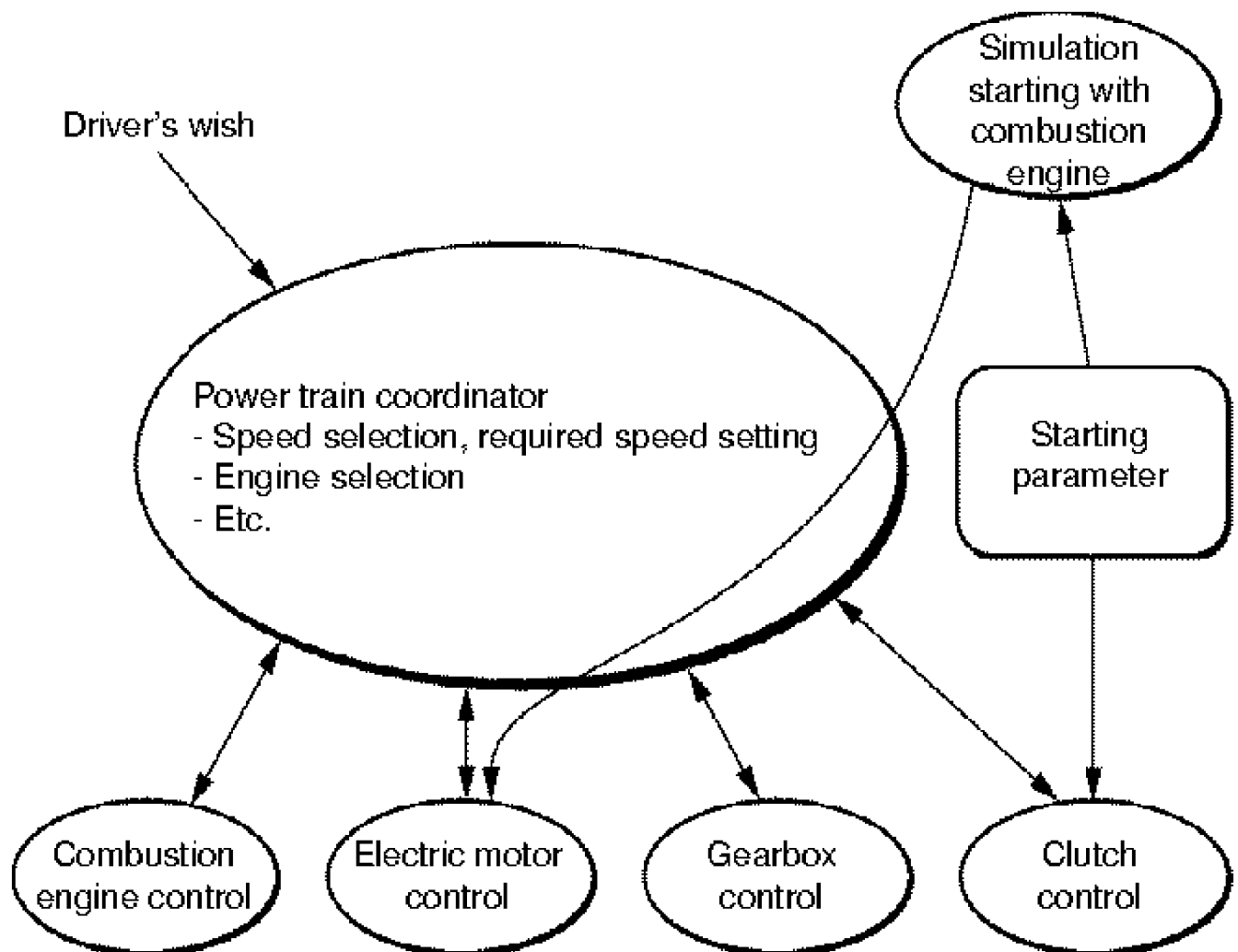


Fig. 5



For Starting Relevant Program Parts of the Control System

Fig. 6

Fig. 7

